

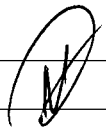
Work Order ID 164769

Friday, July 28, 2017 11:22:10 AM

164769

Page 1

Item ID: D412-760-311 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Traction Strip Installation, Black
 Start Date: 8/1/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 8/4/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan:  Date: JUL 28 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9780	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-311 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

AUG 01 2017

2 DAS
28
9-89

AUG 02 2017

2 AUG 02 2017

DAS
6
9-89

2 DAS
28
9-89

AUG 02 2017

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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OTHER : _____																																																																							

Work Order ID 164769

Friday, July 28, 2017 11:22:10 AM

164769

Page 2

Item ID: D412-760-311

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Traction Strip Installation, Black

Start Date: 8/1/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-311 Location: _____

PPP Rev: _____

PPP 164768**2****DAS
28
9-89****AUG 02 2017**

140

0.00

140

QC

QC21 - Final Inspection - Work Order Release

Memo

0.00

Quality Control

17/8/3**DAS
21
9-89****AUG 02 2017**

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

Picklist Print

Friday, July 28, 2017 11:22:10 AM

Page 1

Work Order ID: 164769

164769

Parent Item: D412-760-311

D412-760-311

Parent Item Name: Traction Strip Installation, Black

Start Date: 8/1/2017

Required Date: 8/4/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 17.07.27 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5538-1 Traction Strip, Black		Manufactured	No				Each	0.0000	18	36			
D5538-1									**				
D5538-3 Traction Strip, Black		Manufactured	No				Each	0.0000	9	18			
D5538-3									**				

DAS
28
9-89

164770
AUG 1 7 2017
DAS
6
9-89

164771
AUG 0 2 2017
DAS
6
9-89

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
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								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-760 REV. G OR LATER APPROVED REVISION AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-760 REV. 5 OR LATER APPROVED REVISION

REF. TCCA STC: SH07-37
REF. FAA STC: SR02492NY
REF. EASA STC: IM.R.S.01361
REF. ANAC STC: 2009S08-18
REF. ANAC STC: 2009S08-19
REF. ANAC STC: 2009S08-20

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 164769
JUL 28 2017

1.0 PURPOSE:

The purpose of this Dart Service Instruction (DSI) is to provide customers that have purchased the D412-760-011/-013/-015/-017/-019 with the option to install a traction strip kit.

The D412-760-311 Kit provides the customer with 27 strips of black self adhesive traction tape, qty (18) 2" X 14" (51mm X 356mm) and qty (9) 2" x 10" (51mm X 254mm).

It is permissible to install more than one kit in a single aircraft if the operator wishes to have more coverage.

2.0 INSTALLATION PROCEDURE:

2.1 The number and location of D5538-1/-3 Traction Strips are to be applied at the installers discretion. Figure 1 is a suggested configuration which covers the "high traffic" areas of the passenger cabin.

Note: In the configuration shown in Figure 1, (24) Traction Strips are used (16) Standard and (8) Short. There will be (3) spare strips, (2) Standard and (1) Short.

2.2 Traction Strips must be applied to the textured face of the Cabin Floor Protector Panels.

2.3 Ensure the textured surface is clean and free of dirt and/or debris. Clean surfaces with Isopropyl alcohol.

2.4 Locate the D5538-1/-3 Traction Strips in the desired location. The Traction Strips should be located 0.25" - 0.50" (6mm - 13mm) from the edge of the cabin floor protectors as shown in Figure 1 Detail A, to prevent the Traction Strip from peeling.

2.5 If the Traction Strip is located on one of the "voids" on the cabin floor protectors, as shown in Figure 1 Detail A, transfer mark the shape of the "void" to the back face of the Traction Strip and trim the strip, prior to installing the Traction Strip. Ensure that the edge of the strip is 0.25" - 0.50" (6mm - 13mm) from edge of the "void" as shown Figure 1 Detail A to prevent peeling.

2.6 Peel back the backing and install the tape section.

Note: Tape will stick immediately. It is not acceptable to remove and reapply.

2.7 Press on the tape section and smooth out any air bubbles.

2.8 Update the Aircraft log book to record installation of the D412-760-311 Traction Strip Kit.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 17.05.09
CERT. NO.: SH07-37
ISSUE NO.: 3

APPROVED

A	NEW ISSUE	AJS	17.05.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9780	SHEET 1 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	TRACTION STRIP KIT	NTS
DATE	17.05.09	COPYRIGHT © 2017 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

3.0 PARTS LIST:

ITEM	QTY -311	P/N	DESCRIPTION
	X	D412-760-311	TRACTION STRIP KIT, BLACK
1	18	D5538-1	TRACTION STRIP (BLACK)
2	9	D5538-3	SHORT TRACTION STRIP (BLACK)

4.0 WEIGHT AND BALANCE:

The material used in the D5538-1/-3 Traction Strips weighs 0.15 lbs per sq ft (0.73 kgs per sq m).

Each D5538-1 Traction Strip weighs approximately 0.03 lbs (0.014 kgs).

Each D5538-3 Traction Strip weighs approximately 0.02 lbs (0.009 kgs).

A complete D412-760-311 Traction Strip Kit weighs approximately 0.63 lbs (0.29 kgs). The Aircraft Weight and Balance should be updated accordingly by the installer.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 17.05.09
CERT. NO.: SH07-37
ISSUE NO.: 3

APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	WM	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9780 SHEET 2 OF 3
APPROVED	WM	TITLE SCALE
DE APPR.	DS 	TRACTION STRIP KIT NTS
DATE	17.05.09	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

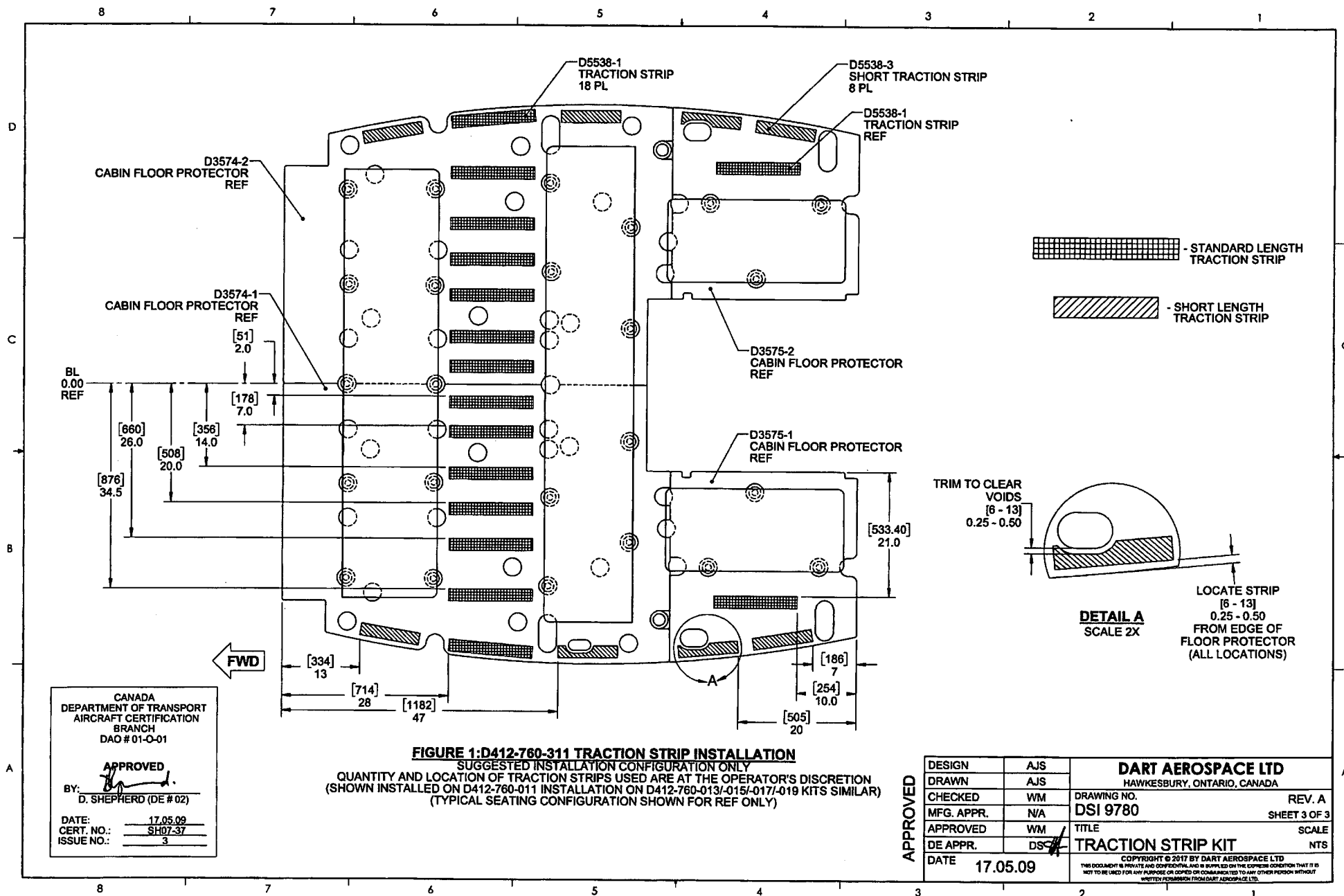


FIGURE 1:D412-760-311 TRACTION STRIP INSTALLATION

SUGGESTED INSTALLATION CONFIGURATION ONLY
 QUANTITY AND LOCATION OF TRACTION STRIPS USED ARE AT THE OPERATOR'S DISCRETION
 (SHOWN INSTALLED ON D412-760-011 INSTALLATION ON D412-760-013/-015/-017/-019 KITS SIMILAR)
 (TYPICAL SEATING CONFIGURATION SHOWN FOR REF ONLY)

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 17.05.09
 CERT. NO.: SH07-37
 ISSUE NO.: 3

Work Order ID 164769

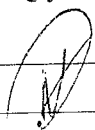
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Reference: Run Start ***NR1***
 Approvals: Process Plan:  Date: JUL 28 2017 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9780	A	AUG 01 2017							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-311 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
5
9-89

AUG 01 2017